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sheet includes a recess that includes a planar surface, radiused periphery and peripheral ledge, the sheet material composed of a material having a shape memory, whereby a conformed sheet retains a conformed shape after a conformation occurs, the conformed shape being flexible without brittleness or resistance to deformation,

removing the conformed sheet from the mold, and
closing the recess formed in the conformed sheet with another sheet parallel to the planar surface.

Claim 64 (amended) - A method for forming a bag, the steps including:

forming a first mold having at least one portal-shaped recess and a recess including a planar surface, a radiused periphery circumscribing said planar surface and a peripheral ledge circumscribing said radiused periphery and oriented parallel to said planar surface, whereby a portal formed by said portal-shaped recess passes into an interior of the bag,

placing a blank of sheet material over said first mold, and causing the blank to conform to the mold and retain its conformation, whereby a conformed sheet includes a recess that includes a planar surface, radiused periphery and peripheral ledge, the sheet material composed of a material having a shape memory, whereby a conformed sheet retains a conformed shape which includes a planar surface, radiused periphery and peripheral ledge after a conformation occurs, the conformed shape being flexible without brittleness or resistance to deformation,

removing the conformed sheet from the mold, and
closing the recess formed in the conformed sheet with another sheet parallel to the planar surface.

Claim 65 (amended) - A method for forming a medical bag from a material having a shape memory, the steps including:

forming a first mold having at least one portal-shaped recess and a recess including a planar surface, a radiused periphery circumscribing said planar surface and a peripheral ledge circumscribing said radiused periphery and oriented parallel to said planar surface, whereby a portal formed by said portal-shaped recess passes into an interior of the bag,

placing a blank of sheet material over said first mold, and causing the blank to conform to the mold and retain its conformation, whereby a conformed sheet includes a recess that includes a planar surface, radiused periphery and peripheral ledge, wherein the conformed sheet retains a conformed shape which includes a planar surface, radiused periphery and peripheral ledge after a conformation occurs, the conformed shape being flexible without brittleness or resistance to deformation,

removing the conformed sheet from the mold, and
closing the recess formed in the conformed sheet with another sheet parallel to the planar surface.

Claim 67 (amended) - A method for forming a bag, the steps including:

conforming a sheet material to a first mold, said first mold having at least one portal-shaped recess and a recess including a planar surface, a radiused periphery circumscribing said planar surface and a peripheral ledge circumscribing said radiused periphery and oriented parallel to said planar surface, whereby a portal formed by said portal-shaped recess passes into an interior of the bag, said material having a shape memory of a post-conformation shape,